

ROTARY DIE BLADE MEMBER BENDING METHOD, AND ROTARY DIE BLADE MEMBER BENDING DEVICE

Patent Number: WO02102529

Publication date: 2002-12-27

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Requested Patent: WO02102529

Application Number: WO2002JP05493 20020604

Priority Number(s): JP20010181378 20010615

IPC Classification: B21D53/64; B21D11/10

EC Classification: B21D11/08B, B21D37/20B

Equivalents: JP2003001352

Cited Documents: JP8216298; JP6297042; JP9099320; JP10058042; JP11169955; JP5329544

Abstract

A rotary die blade member bending method capable of accurate bending operation in which a straight band-plate-like blade member
 is deformed over its entire length into a bight shape having a bulging blade tip
 by computer control, without requiring skill; and a rotary die blade member bending device. A compression stretch step is performed in which the band-plate-like blade member
 is thickness-wise compressed to be longitudinally stretched. In the compression stretch step, the amount of compression of the blade member
 is gradually increased toward one end edge widthwise of the blade member. The compression stretch application spot is successively moved in one direction longitudinally of the blade member. The compression stretch step is performed by using pressure dies
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